

DRAWING NO. D350-748-241	TITLE CROSSTUBE (AS 350/355 HI AFT)	REV. F	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D350-748-241-F-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>UP</i>	CHECKED <i>13</i>	MFG. APPR. <i>MA</i>	APPROVED <i>MP</i>		DE APPR. <i>HA</i>		
DATE 12.04.02	DATE 12.04.03	DATE 12.04.03	DATE 12.04.03		DATE 12.04.03		

PURPOSE:

ADD A STRESS RELIEF OPERATION FOLLOWING BENDING

CHANGE:

ADD

10) AFTER BENDING: STRESS RELIEF AT 650°F ± 25°F FOR A MINIMUM OF 2 HRS.
AIR COOL TO AMBIENT TEMPERATURE
(REF. AMS2759/1E)

Superseded

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